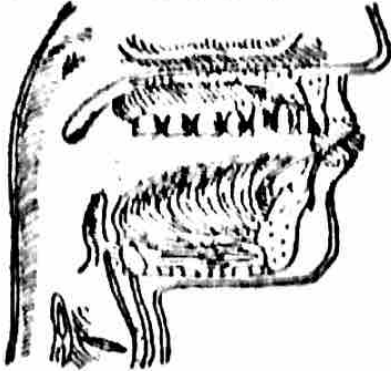
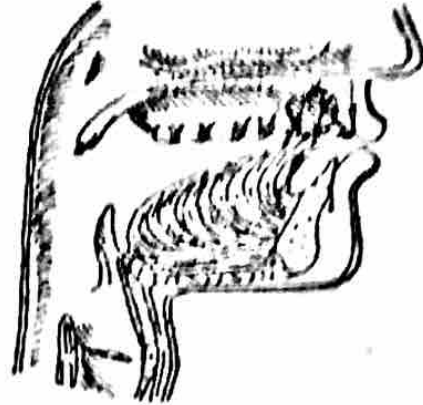


FIG. 19—CORRECT AND INCORRECT PRODUCTION OF THE FIVE VOWELS

**LABIALS**  
M-B-P-F-V



**LINGUALS**  
L-N-R



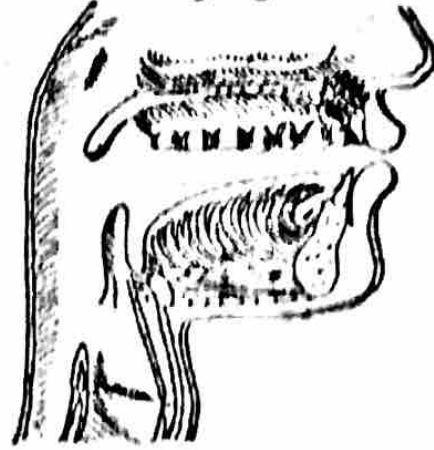
**DENTALS**  
T-D



**SIBILANTS**  
S-Z



**PALATINES**  
C-G



**FIG. 30.—CORRECT ARTICULATION OF THE CONSONANTS IN ACCORDANCE**